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United States Patent [19]

Cheatham et al.

[11] **Patent Number:** 6,042,124[45] **Date of Patent:** *Mar. 28, 2000[54] **IN-LINE SKATE HAVING ONE PIECE CHASSIS AND WHEEL SPACERS**

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[58] Field of Search 280/11.22, 11.27, 280/11.23, 11.19, 842; 16/40, 45, 46

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[57] **ABSTRACT**

A skate chassis formed from one piece of metal by a stamping process.

13 Claims, 10 Drawing Sheets